

Penco's wide variety of products in the Shop Furniture line can make your work environment more comfortable and efficient. Numerous work benches, carts, stools and storage cabinets can be combined to organize any area of any size company for maximum productivity.





Open Work Benches

Open Work Benches

This is the classic work station. A rugged platform for work of all types. Standard units include a top, legs and stringer. Each model can be ordered with your choice from 4 types of top materials. The bench can be accessorized with drawers, electrical outlet strips, back & end stops, risers and a lower shelf (see subsequent pages for bench tops & accessories).

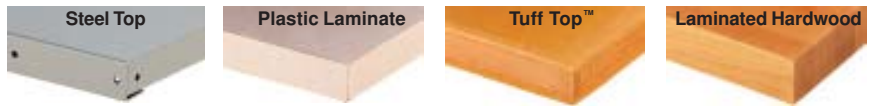
Open work bench units are available with either fixed or adjustable height legs. Both leg types are punched for tops, stringers, shelves and floor anchoring.

Fixed height legs are designed for overall surface height of approximately 30" or 34". Adjustable height legs offer work surfaces from approximately 30" to 36" high, adjustable on 1" centers, plus knockouts for standard electrical outlets.

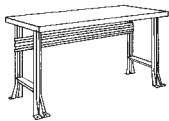


Benches shown above are Catalog Numbers 34426 with Adjustable Legs and Tuff Top™, and 34420 with Fixed Legs and Steel Top.

Colors: Shop Furniture standard color is 028 Gray, but is also available at no extra charge on production schedules in 073 Champagne, 012 Tawny Tan, 715 Lake Blue and 723 Light Putty.



Open Work Benches



Fixed Leg Unit



Adjustable Height Unit

Shelf for Open Work Benches	
48 x 12	31110H
60 x 12	31115H
72 x 12	31120H

	TOP SIZE & FIXED LEG HEIGHT			STEEL TOP		PLASTIC* LAMINATE TOP		TUFF TOP™ (RESIN BOARD)		LAMINATED HARDWOOD TOP	
	W	D	H*	Fixed Height	Adjustable Height 30" to 36"	Fixed Height	Adjustable Height 30" to 36"	Fixed Height	Adjustable Height 30" to 36"	Fixed Height	Adjustable Height 30" to 36"
	(inches)										
Includes: Top, Legs, and Stringer	48	24	30	34300	—	—	—	34302	—	34303	—
	48	24	34	34310	—	—	—	34312	—	34313	—
	48	28	30	34320	34324	—	—	34322	34326	34323	34327
	48	28	34	34330		—	—	34332		34333	
	60	28	30	34420	34424	34428	34429	34422	34426	34423	34427
	60	28	34	34430		34434		34432		34433	
	60	34	30	34460		34468		34462		34463	
	60	34	34	34470	34464	34474	34476	34472	34466	34473	34467
	72	28	30	34520	34524	34528	34529	34522	34526	34523	34527
	72	28	34	34530		34534		34532		34533	
	72	34	30	34560		34568	34562	34563			
	72	34	34	34570		34564	34576	34566	34563	34567	

* Deduct 1/8" from height shown for Plastic Laminate Top.

Bench Legs and Stringers (Penco bench legs can be used as common legs between benches).



Fixed Height (A) – All welded, exceptionally strong. Flared foot distributes load evenly. No hardware included.

Depth	Height	Cat. No.
24"	28-1/4"	31075
24"	32-1/4"	31077
28"	28-1/4"	31080
28"	32-1/4"	31082
34"	28-1/4"	31090
34"	32-1/4"	31092

Adjustable Height (B) – Welded leg assembly which allows installation of top at height from approximately 30" to 36" in 1" increments. Has knockouts for the installation of standard electrical outlets.

Depth	Height	Cat. No.
28"	30"-36"	31093H
34"	30"-36"	31097H



Stringer – Required for lateral stability; also serves as a backstop for lower shelf. Hardware included.

Bench Width	Cat. No.	Bench Width	Cat. No.	Bench Width	Cat. No.
48"	31135H	60"	31136H	72"	31137H

Modular Work Benches



Modular Work Benches

Penco Modular Work Benches offer the stability of a rock solid work surface, with the addition of secure storage below for tools, gauges, instruments or other essentials.

A great feature of these benches is the total flexibility with which they can be configured. You choose among stacked drawers or cabinets for support.

Each is available with your choice from one of four types of tops, which can be joined in long rows using common supports to make more leg room, or set up individually as shown here. The welded cabinet has a center shelf, built-in lock with 2 keys, and is reversible for left or right-hand door operation. It sits on an enclosed base.

Drawers glide quietly on nylon rollers and contain a sliding tray for small parts. Each comes with a hasp for padlock attachment. Optional built-in key locks are also available for the drawers.

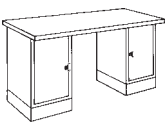
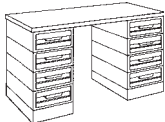
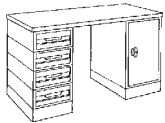
Colors: Shop Furniture standard color is 028 Gray, but is also available at no extra charge on production schedules in 073 Champagne, 012 Tawny Tan, 715 Lake Blue and 723 Light Putty.



Bench above is Cat. No. 32099 — 60" x 28" x 34" with Plastic Laminate top, one optional built-in drawer key lock, and one optional padlock.



Modular Work Benches



Configuration	60"	28"	30"	34"	30"	34"	30"	34"
4 Drawers 1 Cabinet 2 Bases	60	28	30	34	32090	32095	32094	32099
	72	28	30	34	32110	32115	32114	32119
8 Drawers 2 Bases	60	28	30	34	32050	32055	32054	32059
	72	28	30	34	32070	32075	32074	32079
2 Cabinets 2 Bases	60	28	30	34	32010	32015	32014	32019
	72	28	30	34	32030	32035	32034	32039

* Deduct 1/8" from height shown for Plastic Laminate Top.

Cabinet Pedestal and Base



Cabinet Pedestal (D)
A welded 15-3/4"W x 20"D x 27"H cabinet with one adjustable shelf. Locking handle with 2 keys. Cabinet may be inverted for left or right hand door opening. May be used in common between tops. For fastening to steel top, order mounting channels.

Cat. No. 32505

Cabinet Base (G) — 15-3/4"W x 20"D Supports either Cabinet Pedestals or four (4) Case and Drawer units when used in modular work benches. Welded construction, closed on 4 sides.

Height	For Bench Ht.	Cat. No.
1-1/4"	30"	32170
5-1/4"	34"	32171

Case and Drawers

Case and Drawer (E) — 20" Deep (Long) x 6-3/4" high. For hanging beneath tops or stacking to support a modular work bench. Includes a sliding tray. Drawer moves on nylon rollers and can be locked with built-in locks or padlocks (ordered separately). Hardware for stacking included. For fastening to steel work bench top, order mounting channels.

Drawer Width	Cat. No.
15-3/4"	30960
21-3/4"	30962



Drawer Mounting Channels For Steel Top (F) Order 2 per drawer, for fastening to steel work bench top.

Bench Top Depth	Cat. No.
24"	31140
28"	31141
34"	31143

Built-In Drawer Lock
Includes 2 keys.

Description	Cat. No.
Keyed Differently	09389
Keyed Alike	09390





Bench Tops & Accessories

Steel Top — Heavy gauge steel with no holes on work surface. Withstands hard shop use for years. Will not crack, splinter, gouge or absorb oil. Two end channels provided with each top. Top is 1-3/4" thick.



Width	Depth	Cat. No.
48"	24"	31145H
48"	28"	31151H
60"	28"	31152H
60"	34"	31161H
72"	28"	31153H
72"	34"	31162H

Plastic Laminate — Top surface and edges are covered in attractive "White Leather" plastic laminate, securely bonded to a high-density particle board core. A moisture resistant backer sheet is bonded to the underside to deter warping. Top is 1-5/8" thick.



Width	Depth	Cat. No.
60"	28"	9366H
60"	34"	9368H
72"	28"	9367H
72"	34"	9369H

Tuff Top™ — An extremely hard resin board surface bonded to a composition core with hardboard rails. Radiused top front edge for comfort. Resists penetration by many industrial fluids, and can be refinished. 1-3/4" thick.



Width	Depth	Cat. No.
48"	24"	9355H
48"	28"	9358H
60"	28"	9359H
60"	34"	9362H
72"	28"	9360H
72"	34"	9363H

Laminated Maple Hardwood — Thoroughly seasoned, kiln dried northern hardwood maple provides an extremely durable, attractive and long lasting top surface. 1-3/4" thick.



Width	Depth	Cat. No.
48"	24"	9341H
48"	28"	9344H
60"	28"	9345H
60"	34"	9348H
72"	28"	9346H
72"	34"	9349H

Work Bench Accessories

All Penco work benches can be ordered by their various component parts, as well as complete units shown on the previous pages. You can customize benches to fit your application with the parts shown below – tops are shown on the next page. Standard finish for all steel parts is 028 Gray baked enamel.

Back and End Stops – A 3" high barrier with rounded front corners. Hardware included for installation on steel top. Hardware for mounting to plastic laminate, wood or composition tops requires Mounting Kit No. 31223.

Width	Depth	Cat. No.
48"	24"	30971
48"	28"	30976
60"	28"	30977
60"	34"	30987
72"	28"	30978
72"	34"	30988

Riser – Provides a 12" high x 10" deep shelf above the work surface. Hardware for mounting to plastic laminate, wood or composition tops requires Mounting Kit Cat. No. 31223.

Width	Cat. No.
48"	30965
60"	30966
72"	30967

Electrical Outlet Strip – A convenient way to route power to the work area. Finished in Ivory only. Outlets are 15A, 125V on 12" centers. For grounded 3-prong plugs (mounting hardware not included).

Size	Outlets	Cat. No.
60"	5	9371
72"	6	9372

Stringer – Required for lateral stability; also serves as a backstop for lower shelf. Hardware included.

For Bench Width	Cat. No.
48"	31135H
60"	31136H
72"	31137H

Shelf – Full width 11-3/16" deep shelf fastens to legs for convenient storage. Hardware included.

Width	Cat. No.
48"	31110H
60"	31115H
72"	31120H



Shown with adjustable legs.

Case and Drawer (E) – 20" Deep (Long) x 6-3/4" high. For hanging beneath tops or stacking to support a modular work bench. Includes a sliding tray. Drawer moves on nylon rollers and can be locked with built-in locks or padlocks (ordered separately). Hardware for stacking included. For fastening to steel work bench top, order mounting channels.

Drawer Width	Cat. No.
15-3/4"	30960
21-3/4"	30962

Drawer Mounting Channels For Steel Top (F) Order 2 per drawer.

Bench Top Depth	Cat. No.
24"	31140
28"	31141
34"	31143



F

optional drawer lock

Built-In Drawer Lock Includes 2 keys.

Description	Cat. No.
Keyed Differently	09389
Keyed Alike	09390

Service Carts and Stools



Shop Desk

The Penco Shop Desk is ergonomically designed for people in an active work environment. The angled desktop creates a comfortable surface for handwriting and data entry. The riser compartments allow work materials to be organized within easy reach.



Standard Color
028 Gray

Desktop is a spacious 34" x 30" and made with welded steel construction. The height of the desk can be set to 41" or 43-1/2". The Easy Slide Drawer is 19" x 19" x 5" and has welded construction. Drawer has a lock and 2 keys. Riser is a welded assembly that is bolted to the sides and back of the desktop and adds 7" to the height of the desk.

W	D	H	Cat. No.
34"	30"	41" or 43-1/2"	35100-028

Stools

Penco all-purpose stools are designed to fit almost every job requirement. They are available in two height ranges, and can be outfitted with an adjustable backrest.



Both sizes (18" to 26" & 24" to 32") offer 8" height adjustment on 1" centers with easy lock-screw adjustment on the telescoping lower legs. All stools have swiveled plated steel glides which distribute weight evenly. The legs are constructed with heavy gauge steel tubing. They are welded to the underside of the one piece seat, and to the ring brace for strength. For added comfort, optional gray leatherette slip-on cushions are available for covering the backrest and the seat.

Gray enamel only. Sold in full carton quantity (see below).

Type	Height	Qty.	Cat. No.
Short Stool	18"-26"	2	9317
Tall Stool	24"-32"	2	9316
Backrest	-	2	9336
Seat Cushion	-	-	9315
Backrest Cushion	-	-	9314

Service Carts

Heavy duty 32" high steel service cart for the efficient movement of materials, tools, mail or stocks through a plant or office. Two sizes are available: 16"W x 30"D x 32"H and 24"W x 36"W x 32"H.



The steel trays are 3" deep with smooth formed edges. The top tray can be turned upside down for a flush surface. The handle can be secured at either end. Two rigid and two swivel 5" casters are standard.

As an option, a center tray may be added. For secure storage, Penco Case and Drawer Units can be ordered with carts, to hang beneath the trays, per the table at right. The 36" deep units can accept 15-3/4" wide drawers mounted side by side as well as vertically.

All Service Carts are 32" High

	Width	Depth	Included With Basic Unit (Basic Two Tray Cart shown above)	Cat. No.
	16"	30"		33000
	24"	36"		33001
	24"	36"	1 Dwr 15-3/4"W	33014
	24"	36"	1 Dwr 21-3/4"W	33018
	24"	36"	2 Dwr 15-3/4"W	33015
	24"	36"	2 Dwr 21-3/4"W	33019
	24"	36"	2 Dwr 15-3/4"W 1 Extra Tray	33016
	24"	36"	2 Dwr 21-3/4"W 1 Extra Tray	33020
	24"	36"	3 Dwr 15-3/4"W	33017
	24"	36"	3 Dwr 21-3/4"W	33021
	16"	30"	Extra Trays	33010H
	24"	36"		33011H





E-Z Bilt™ Storage Cabinets

With Recessed Handle

- 3 Popular Sizes • Contemporary Design & Finish
- Available K.D. or Assembled • Adjustable Shelves

Penco's E-Z Bilt Storage Cabinet is an ideal solution to storage needs in offices, plants, schools and institutions. Its contemporary design and attractive baked enamel finish is compatible with any office decor. Design features include a recessed handle with built-in lock & 2 keys; 3 hinges per door; three point latching; and 2" shelf adjustment. Doors open a full 180 degrees. Available for quick shipment in 3 models, 3 sizes and 2 colors, 723 Light Putty and 028 Gray.



Storage Cabinet

Includes: 4 Full Width Shelves
Shown with 1 extra full width self.

Size w x d x h	K.D. Cat. No.	Assembled Cat. No.
36" 18" 78"	76218	76218A
36" 21" 78"	76221	76221A
36" 24" 78"	76224	76224A



Wardrobe Cabinet

Includes: 1 Full Shelf, 1 Coat Rod,
2 Coat Hooks

Size w x d x h	K.D. Cat. No.	Assembled Cat. No.
36" 18" 78"	76318	76318A
36" 21" 78"	76321	76321A
36" 24" 78"	76324	76324A



Recessed Handle



Combination Cabinet

Includes: 1 Shelf, 4 Half Shelves that
adjust on 6" centers, 1 Coat Rod,
2 Coat Hooks

Size w x d x h	K.D. Cat. No.	Assembled Cat. No.
36" 18" 78"	76418	76418A
36" 21" 78"	76421	76421A
36" 24" 78"	76424	76424A

E-Z Bilt Storage Cabinets With Locking "L" Handle



⇐ 78" High



42" High ⇨



"L" Handle

The 48" wide x 24" deep, 78" high storage cabinet provides spacious secure storage for almost anything. Ideal for office, institutional or manufacturing facilities.

Four reinforced shelves, each supported at six points, adjust on 2" vertical centers and will support an evenly distributed load of up to 400 lbs. per shelf.

78" H. "L" Handle Storage Cabinet

Size w x d x h	Cat. No.
48" 24" 78"	76715

These 42" high counter height storage cabinets feature a smooth heavy gauge top and are available 36" wide by 18" or 24" deep, and 48" wide by 24" deep.

Two interior shelves adjust on 2" vertical increments. Three point locking "L" handle with two keys provided.

42" H. "L" Handle Storage Cabinets

Size w x d x h	Cat. No.
36" 18" 42"	75018
36" 24" 42"	75024
48" 24" 42"	75124

Doors swing 180 degrees for full access to contents, and have three point latching plus locking "L" handle with two keys.

Stocked in 723 Light Putty and 028 Gray baked enamel finishes.

"L" Handle cabinets ship KD for easy assembly.

Extra Shelves

For all E-Z Bilt Cabinets

Shelf Size w x d	Cat. No.
36" 18"	766571C
36" 21"	766572C
36" 24"	766573C
48" 24"	766568C